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# GRP Cable Management Systems



Glass Reinforced Polyester (GRP/FRP) Cable Management Systems are well suited to aggressive environments where there might be extreme weather or high temperatures.

They are extremely robust, considerably lighter than aluminium or steel, and have excellent resistance against fire and corrosion resulting in a very long life span. GRP systems have a large cable capacity, and offer fast and flexible installation solutions, with the ability of on-site assembly and configuration.

Marshall-Tufflex can offer a wide range of GRP systems including trays, ladders, ground ducts, troughing\*, accessories and fittings, fixings and supports.

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## How it is made

GRP standard span Cable Tray (1.5m) and fittings are pressed from glass reinforced polyester resin, using hot moulding technology and facilitating the creation of smooth intricate shapes.

GRP Cable Ladders and long span trays are manufactured by pultrusion, a process using layers of mats and rovings injected with resin and pulled through a die in a continuous operation.

#### **GRP CABLE LADDERS PULTRUDED**

**RESIN TYPES (ALL ZERO HALOGEN)** 

Polyester (standard)	good all round performance, mechanical strength, corrosion resistance, fire behaviour, temperature rating
Acrylic (on request)	excellent resistance to fire in a corrosive environment
Vymilester (on request)	highly resistant to a specific range of chemical agents (H2SO4HC1)
Carbon loaded polyester (on request)	anitistatic properties for highly explosive atmospheres

Alternatively for specific projects we will define a solution to meet your needs.

Marshall-Tufflex manufacture and supply a broad range of Cable Management products to ensure that, whatever the design and specification, there will always be the perfect product to suit.

Proud to be known as a leading cable management manufacturer and with 65 years experience, our extensive range of cable management products are available from a network of wholesalers nationwide and from distributors across the world. Alongside this our network of sales engineers supported by advice from our technical team means immediate assistance and complete peace of mind.

As a British-based, family-owned company, our priority is to re-invest for the future and to constantly pioneer new and effective solutions.

We are holders of the ISO 14001 Environmental Management certification. However, we view this as a minimum and practice recycling throughout our operations, to minimise our impact on the environment.

## **Features and benefits**

#### **Easy Installation and Modification**

Lightweight and robust, with interlocking and self adjusting couplings to assist assembly, GRP systems allow on-site installation and modification without the need for special tools, de-burring, painting or earth bonding.

#### **Low Maintenance**

GRP products are corrosion resistant and can withstand extreme weather conditions, salt and most chemicals without the need for painting and protective coatings.

#### **Fire Security**

Effective at temperatures between  $-80^{\circ}$ C to  $+130^{\circ}$ C, GRP has a low conductivity and is a self extinguishing, Zero Halogen material that is low smoke classified.

#### Insulating

Excellent insulating material resulting in high performance cable protection with no earthing required.

#### **Mechanical Properties**

Loading characteristics in accordance with IEC 61537. For deflection values, coefficient of safety and load calculations refer to page 14.

## **GRP Vs Steel**

- GRP is 40% lighter
- Completely corrosion resistant. No rusting even when in contact with salt spray, H25, acid built up from exhaust gases, or brake dust along roads and railways
- Fast installation with fewer fasteners
- Easy to cut and drill
- Slow rate of heat transfer
- Earthing not required
- Antimagnetic and therefore resistant to electromagnetic pulses
- Lower life cycle cost





#### **APPROVALS**

GRP Cable Management Systems are fully compliant to the below standards and regulations

#### **Fire Behaviour**

Inflammability to IEC 60695-2-12/ UL94 Spread of flame to BS 476 part 7 class 2/ ASTM E84 (Up to Class 1 on request) Fire propagation to BS 476 Part 6 Smoke emissions to BS 6853 App B53 Fire standard to DIN 4102

#### **Mechanical Behaviour**

Breaking point to NEMA FG1
Tensile strength at break point to ISO 527-5
Modulus of elasticity to ISO 527-5
Accelerated ageing to ISO 4892-2

#### **Electrical behaviour**

Surface resistivity to IEC 6079-0 Breakage voltage to IEC 60243-1 Comparative tracking index IEC 60112

Density to DIN 53479

**Linear Thermal Dilatation** to DIN 53752 **Water Absorption** to ISO 62



#### RECYCLING

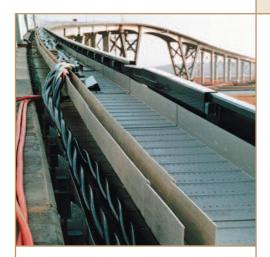
Marshall-Tufflex is active in and financially supports various industry bodies in driving the industry forward in the use and control of PVC-based materials, with the aim of increasing awareness and use of recycled material.

# **Applications**

Due to its non conductive and self extinguishing properties as well as its stability to UV and extreme temperature, GRP is often used in industrial applications where stability is essential and where products need to have a long life span.

#### **Transport:**

GRPs resistance to corrosion makes it the ideal solution in the construction of tunnels, bridges, railways, underground and airports. The product does not emit toxic gases and is easy to install resulting in little disturbance to transport services.



#### Road:

#### Resists corrosion: combustion gas, salt

#### **Optimum safety:**

- Self-extinguishing UL94 V0
- Does not emit halogen or smoke (fire classification: M1, i0, F0; ASTM E84, Class 2 or Class 1; BS 476 Part 7, Class 2 or 1)
- No sharp edges or burrs, from cutting or drilling

#### Flexibility and easy mounting:

- Reduces installation costs
- Save time and money as no earthing is required

Ensures strong mechanical resistance with a lighter weight No expensive protection accessories or coating necessary



#### Sea:

# Resists corrosion: atmospheric, UV, saline

#### Save installation time and costs:

- Reduces use of bolts with clip-on splice plates and fixings
- No expensive protection accessories or coating
- No sharp edges or burrs, from cutting or drilling

Ensures strong mechanical resistance with a lighter weight Excellent vibration resistance



#### Rail:

#### **Optimum safety:**

- Self-extinguishing UL94 V0
- In the event of fire, no halogen toxic fumes (fire classification: M1, i0, F0; ASTM E84, Class 2 or Class 1; BS 476 Part 7, Class 2 or 1)
- No sharp edges or burrs, from cutting or drilling

#### Flexibility and ease of installation:

- Reduces installation costs with unique self coupling mechanism
- No earthing required

Very strong mechanical resistance, even with high temperature variation Ultra light weight (10 times lighter than concrete)

# **Petrochemical and Process Plant industries:** chemical and petrochemical, agriculture and food

In offshore applications GRP products are the best solution to the extreme weather and temperatures that arise. They are resistant to most chemicals, lactic agents, base acids, and are perfectly adapted for where cleanliness is essential.

### Cut down corrosion and maintenance costs Reduce installation costs

- No earthing required
- No expensive protection accessories or coating
- No sharp edges or burrs, from cutting or drilling

# Ensures strong mechanical resistance and a lighter weight Reduces weight of structure

- Saves 40% against stainless steel
- Saves 15% against aluminium



## **Energy Distribution:**

water and recycling, gas, electricity, extraction

The safety and reliability of GRP products are a dominant feature in environments where the ambient temperatures are very high. This system also benefits from excellent mechanical properties guaranteeing the perfect solution.

Very strong mechanical resistance, even with high temperature variation No expensive protection accessories or coating necessary

#### **Optimum safety:**

- Self-extinguishing UL94 V0
- No toxic fumes or halogen in case of fire (fire classification: M1, i0, F0; ASTM E84, Class 2 or Class 1; BS 476 Part 7, Class 2 or 1)
- No sharp edges or burrs, from cutting or drilling



# **Standard Span Tray** (1.5m)

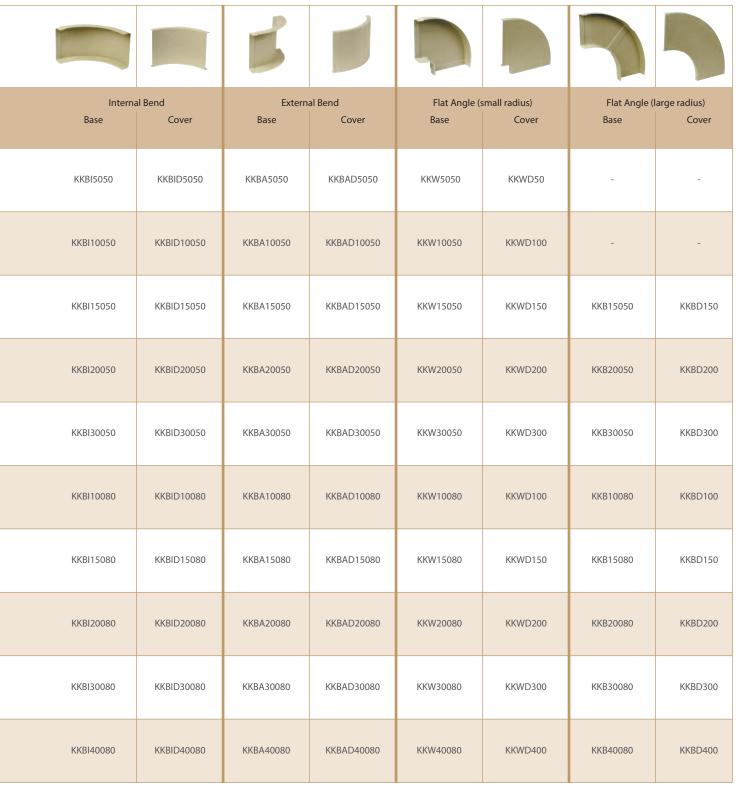
# Tray/Trunking component chart

Length: 3 metres Pack: 1				cc		
	Non-perforated pressed GRP Tray	Perforated pressed GRP Tray	Cover	Cover Clip	Divider	End cap
50 x 50mm Tray	KK5050	KKL5050	KKD50	DF50	KKT50	KKKE5050
100 x 50mm Tray	KK10050	KKL10050	KKD100	DF50	KKT50	KKKE10050
150 x 50mm Tray	KK15050	KKL15050	KKD150	DF50	KKT50	KKKE15050
200 x 50mm Tray	KK20050	KKL20050	KKD200	DF50	KKT50	KKKE20050
300 x 50mm Tray	KK30050	KKL30050	KKD300	DF50	KKT50	KKKE30050
100 x 80mm Tray	KK10080	KKL10080	KKD100	DF80	KKT80	KKKE10080
150 X 80mm Tray	KK15080	KKL15080	KKD150	DF80	KKT80	KKKE15080
200 x 80mm Tray	KK20080	KKL20080	KKD200	DF80	KKT80	KKKE20080
300 x 80mm Tray	KK30080	KKL30080	KKD300	DF80	KKT80	KKKE30080
400 x 80mm Tray	KK40080	KKL40080	KKD400	DF80	KKT80	KKKE40080

All products are supplied in pack quantities of one.

A range of Pressed GRP Trays with 110mm wall height is also available on request.

 $Complete \ range \ of \ Pultruded \ Trays \ for \ extended \ support \ span \ up \ to \ 3 \ metres \ in \ 50mm \ and \ 80mm \ wall \ heights \ are \ also \ available \ on \ request.$ 



Continued overleaf.

# **Pressed Tray**

# Tray/Trunking component chart

Length: 3 metres Pack: 1							
	Flat Angle 135 Base	5°(large radius) Cover	Flat Tee (sr Base	mall radius) Cover	Flat Tee (la Base	orge radius) Cover	
50 x 50mm Tray	-	-	KKSS5050	KKSSD50	-	-	
100 x 50mm Tray	-	-	KKSS10050	KKSSD100	KKST10050	KKSTD100	
150 x 50mm Tray	-	-	KKSS15050	KKSSD150	KKST15050	KKSTD150	
200 x 50mm Tray	-	-	KKSS20050	KKSSD200	KKST20050	KKSTD200	
300 x 50mm Tray	-	-	KKSS30050	KKSSD300	KKST30050	KKSTD300	
100 x 80mm Tray	KKC10080	KKCD100	KKSS10080	KKSSD100	KKST10080	KKSTD100	
150 x 80mm Tray	KKC15080	KKCD150	KKSS15080	KKSSD150	KKST15080	KKSTD150	
200 x 80mm Tray	KKC20080	KKCD200	KKSS20080	KKSSD200	KKST20080	KKSTD200	
300 x 80mm Tray	KKC30080	KKCD300	KKSS30080	KKSSD300	KKST30080	KKSTD300	
400 x 80mm Tray	KKC40080	KKCD400	-	-	KKST40080	KKSTD400	

All products are supplied in pack quantities of one.

Pultruded Tray and an additional 110mm wall height is also available on request.

	fset	Reducer		Reducer R		Pin Rack
Base Set	Cover Set	Base	Cover	Base	Cover	
-	-	-	-	-	-	-
-	-	-	-	-	-	KR100
-	-	-	-	-	-	KR150
-	-	-	-	-	-	KR200
-	-	-	-	-	-	KR300
KKET10080	KKETD10080	-	-	-	-	KR100
KKET15080	KKETD15080	-	-	-	-	KR150
KKET20080	KKETD20080	<b>KKRL20080</b> 200 to 100mm	KKRLD200	KKRR20080 200 to 100mm	KKRRD200	KR200
KKET30080	KKETD30080	<b>KKRL30080</b> 300 to 200mm	KKRLD300	KKRR30080 300 to 200mm	KKRRD300	KR300
KKET40080	KKETD40080	<b>KKRL40080</b> 400 to 300mm	KKRLD400	<b>KKRR40080</b> 400 to 300mm	KKRRD400	KR400

# **Pultruded Ladder**

# Ladder component chart

		T				
Length: 3 metres Pack: 1		cc			IJ	
	Cover	Cover Clip	Flat 90 Base	° Angle Cover	Int/Ext Angle Base	Int/Ext 90° Angle Cover
UL20053 200 x 53mm	KKD200	DF50	ULB20053	ULBD200	ULBA20053	ULBAD20053
UL20080 200 x 80mm	KKD200	DF80	ULB20080	ULBD200	ULBA20080	ULBAD20080
UL150100 150mm x 100mm	KKD150	DF100	ULB150100	ULBD150	ULBA150100	ULBAD150100
UL300100 300 x 100mm	KKD300	DF100	ULB300100	ULBD300	ULBA300100	ULBAD300100
UL400100 400 x 100mm	KKD400	DF100	ULB400100	ULBD400	ULBA400100	ULBAD400100
UL600100 600 x 100mm	KKD600	DF100	ULB600100	ULBD600	ULBA600100	ULBAD600100
UL900100 900 x 100mm	KKD900	DF100	ULB900100	ULBD900	ULBA900100	ULBAD900100
UL150150 150 x 150mm	KKD150	DF150	ULB150150	ULBD150	ULBA150150	ULBAD150150
UL300150 300 x 150mm	KKD300	DF150	ULB300150	ULBD300	ULBA300150	ULBAD300150
UL400150 400 x 150mm	KKD400	DF150	ULB400150	ULBD400	ULBA400150	ULBAD400150
UL600150 600 x 150mm	KKD600	DF150	ULB600150	ULBD600	ULBA600150	ULBAD600150
UL900150 900 x 150mm	KKD900	DF150	ULB900150	ULBD900	ULBA900150	ULBAD900150

All products are supplied in pack quantities of one.

 $Additional\ ladder\ widths\ in\ wall\ heights\ 53mm,\ 80mm,\ 100mm\ and\ 150mm\ are\ available\ on\ request.$ 

6 metre lengths are available on request.



<sup>\*</sup> Foldable spice plate requires 4 x M616V4ADOM

<sup>+</sup> ULKS requires 1 x M1040V4AHEX

<sup>\$</sup> Reduction achieved

# **Support Systems**

# Support System component chart

		GRP SYS	TEMS		STAINLESS STEEL 316			
Pack: 1	4						and the second	
	FPAM Bracket	<b>Bracket</b> Type 'A' + 'B'	<b>Adj.Rail (GRP)</b> 45 x 45 x 2000mm	Clamp Bolt Assembly S/S M10 x 30mm	<b>H/D Bracket</b> Type 'A' S/S	Adj.Rail (S/S) 40 x 40 x 2000mm	Clamp Bolt Assembly S/S M10 x 30mm	
100mm	FPAM100	FPAP100AC	FPAR2000AC	FPBGV10SS	AV100	ASSV2000	BGSV	
150mm	-	FPAP150AC	FPAR2000AC	FPBGV10SS	AV150	ASSV2000	BGSV	
200mm	FPAM200	FPAP200AC	FPAR2000AC	FPBGV10SS	AV200	ASSV2000	BGSV	
250mm	FPAM250	FPAP250AC	FPAR2000AC	FPBGV10SS	AV250S	ASSV2000	BGSV	
300mm	FPAM300	FPAP300AC	FPAR2000AC	FPBGV10SS	AV300S	ASSV2000	BGSV	
400mm	-	FPAP400AC	FPAR2000AC	FPBGV10SS	AV400S	ASSV2000	BGSV	
500mm	-	FPAP500AC	FPAR2000AC	FPBGV10SS	AV500S	ASSV2000	BGSV	
600mm	-	FPAP600AC	FPAR2000AC	FPBGV10SS	AV600S	ASSV2000	BGSV	

All products are supplied in pack quantities of one. Other brackets and supports available on request.

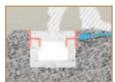
## **Ground Ducts**



- Ideal for railway applications
- Quick and easy to load and unload
- Rigid and self supporting
- 3 times lighter than GRC (Glass fibre reinforced concrete and 10 times lighter than concrete)
- Impact and frost resistant

## **Ground Duct Profile**







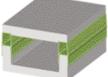
Other dimensions available on request.

- Avoids railtrack ballast falling into electrical concrete ducts when lifting lids
- Ensures perfect positioning of ground duct covers
- Installation and revamping with minimum investment and effort

## **Ground Duct A Profile**



- Increases cable capacity of existing concrete ground ducts
- High mechanical and corrosion performance
- Highly effective at minimum cost



# **Cable Troughing**

Ideally suited to railway applications where cable ducts cannot be buried.

- Self supporting base
- High mechanical loading capacity allows for one post every 6m
- Product is lightweight, so requires only a single person for installation

Length: 3 metres Pack: 1	HH			9999 9999 920		
	Base and Premounted Connector	U Shaped Connector	Splice Plate	316 SS Bolts and Nuts for SPIH/KKIH	Steel Post 1500mm	Steel Post 2000mm
150 x 150mm	SP150150	SPIH150150	KKIH150	SPM1025/SS	SPP100150	SPP100200
250 x 150mm	SP250150	SPIH250150	KKIH150	SPM1025/SS	SPP100150	SPP100200
Pack: 1			ල්කුණ්ණ මෙමමම රාධර		A STATE OF THE STA	19 195
	Steel Post	Steel	HDG Steel Bolts.	Cable	Self Tapping	Internal Vertical
	3000mm	Mounting Plate	Nuts and U shaped washers	Tray Covers	Screws	Elbow 15°
150 x 150mm			Nuts and			Elbow 15°  SPBI150
150 x 150mm 250 x 150mm	3000mm	Mounting Plate	Nuts and U shaped washers	Tray Covers	Screws	
	3000mm SPP100250	Mounting Plate SPC100150	Nuts and U shaped washers SPM1025/HDG	Tray Covers  KKDL150	Screws SPAT/SS	SPBI150
250 x 150mm	3000mm SPP100250	Mounting Plate SPC100150	Nuts and U shaped washers SPM1025/HDG	Tray Covers  KKDL150	Screws SPAT/SS	SPBI150
250 x 150mm	3000mm  SPP100250  SPP100250  Cover for Internal Vertical	Mounting Plate  SPC100150  SPC100250  External Vertical	Nuts and U shaped washers SPM1025/HDG SPM1025/HDG	Tray Covers  KKDL150  KKDL250  Horizontal	SCREWS  SPAT/SS  SPAT/SS  Cover for Horizontal	SPBI150 SPBI250  HDG Steel cable out fitting

## **Technical**

GRP (Glass Reinforced Polyester) is chosen for its mechanical strength, lightness, ease of installation and excellent resistance to fire and corrosion.

- GRP is up to 40% lighter than other materials.
- Rapid mounting and interlocking assembly.
- On-site modification without the need for special tools, no burring, no finishing.
- Developed to withstand extreme weather conditions, salt water and most chemicals.
- Very good stability to UV.
- Insulating material, non-conductive, resistant to temperatures from -80 to +130°C.
- Excellent fire behaviour and self-extinguishing, GRP does not conduct heat and has zero halogen in the case of fire.
- Resistant to corrosion and contributes to low maintenance costs.

#### **GRP MATERIAL DATA (POLYESTER)**

Flammability to	UL94 94V-0
Flammability to low wire	960°C
Spread of flame	BS 476PT7 Class 2
Fire Propagation	BS 476PT6 18.3
0xygen index	>35%
Mechanical Impact	IEI0
Density	1.75-1.90glcm2
Water absorption	0.1°h<0.4%
Working temperature	-30°C to +80°C
Colour (standard)	RAL7032
Co-efficient of linear expansion	
Pressed	36 x 10 <sup>-</sup> 6/m/°C
Pultruded	8.0 x 10 <sup>-</sup> 6/m/°

#### **CUTTING/FABRICATION ON SITE**

GRP can be cut and drilled with standard hand or power tools. The absence of sharp edges after fabrication makes these products safe for both cables and the installation personnel.

When cutting by hand it is recommended that a tungsten carbide tipped heavy duty type cross-cut saw be used.

Power disc cutting equipment will easily and effortlessly make this task quicker. Care and attention to compliance of Health and Safety at Work must be observed. Cutting by power tools should be done in an open air environment.

#### PRESSED TRUNKING/TRAY

The hot press moulded technique based on composite materials permits the forming of both 3000mm base/lids and a large range of fittings with various bend radius controls.

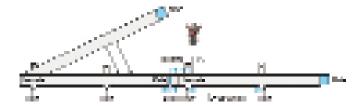
#### INSTALLATION

All bases come with built-in self-adjusting interlocking coupler, no fasteners required and they position themselves automatically in an optimal way in order to give an expansion joint for thermal movement.

The base should be supported at centres of 1500mm apart. Supports should be positioned at not more than 300mm from the start or finish of a run.

Place the projecting lip of the next base into previous base maintaining joint for expansion.

To position couplings without screwing junctions.



Every junction fitting should have an accompanying support within 200mm. All bases and fittings must be fixed laterally with 4mm clearance holes on each side of the support.

#### **COVERS**

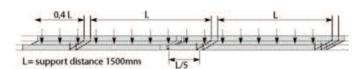
These should overlap the base joint by at least 300mm to ensure maximum strength and secured to the base by means of four clips, two required at 50 - 100mm from each end.

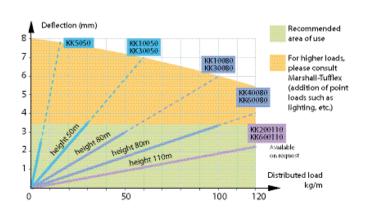
#### LOADING CHARACTERISTICS

Defection <5mm (1/300).

Coefficient of safety > 1.7 (in accordance with IEC 61537) using the interlocking and self adjustable coupling without fasteners.

Loading diagram details in accordance with IEC 61537, at an ambient temperature of 25  $^{\circ}\text{C}$ 



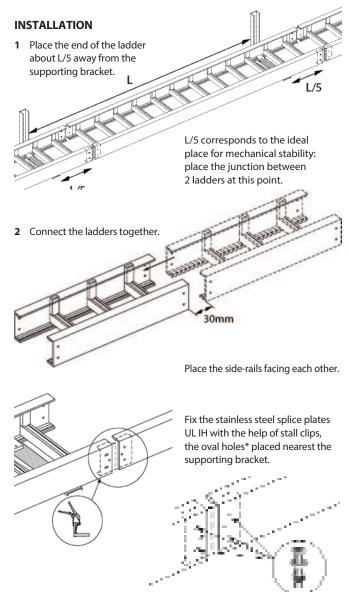


#### **GRP CABLE LADDERS PULTRUDED**

#### RESIN TYPES (ALL ZERO HALOGEN)

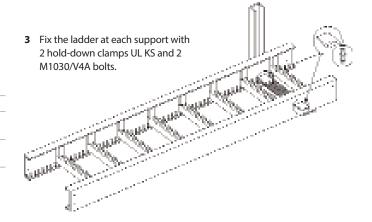
INESHIT I II ES (MEE	ZEITO I II TEOGETT)
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Carbon loaded polyester (on request)	anitistatic properties for highly explosive atmospheres

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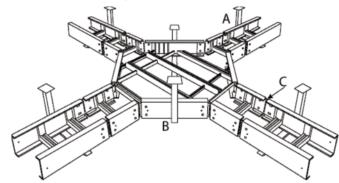


Lock the junction with 4 x M620/V4AS bolts.

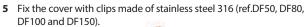
(\*) The splice plates UL IH are pre-punched with 2 holes  $\emptyset$  8mm and 2 oval holes 20 x 8mm in order to assure a solid fixing and to allow the expansion of the GRP material.

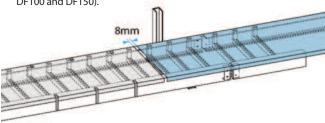


4 Follow the installation procedure.



- A All fitings must be supported at every cable entry.
- B Add a central support for all fittings with radius greater than 250mm and/or with width greater than 400mm.
- C Lock systematically each splice plate UL IH with 4 M620/V4AS bolts on fittings extremities.



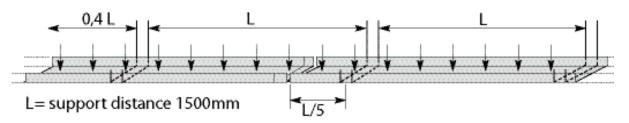


Under normal conditions use 3 clips alternatively on each side per 3 metres of ladders.

Under extreme conditions (strong winds > 60km/h) use 7 clips per 3 metres of ladders.

#### **LOAD CHARACTERISTICS**

Coefficient of safety > 1.7 (in accordance with IEC 61537) this data is given for ladders coupled with splice plates and bolts.

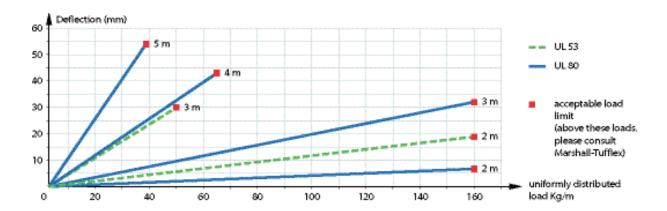


The deflection values are measured with the position of the junction between 2 ladders at a distance L/5 from a support. If this distance is not respected, it is necessary to raise the deflection values by about 30% when fully loaded.

		Useful area (mm²)	Weight of cableskg/m		iumadmi: ángtothe		_	pports
				2m	3m	4m	5m	6m
UL., 53	150-300	4420 - 9520 =	250	140	50			
OLHOS	400-600	12920-19720 =	550	100	50			
UL80	150 - 300	7690 - 16840 =	450	160	160	60	30	
VE11100	400-600	22940-35140 =	1000	100	1.00	60	30	

Optimal conditions, for cost reduction on your installation.

Series UL load diagram: supporting distances from 2 to 5m. For 100mm and 150mm wall height refer to Marshall-Tufflex.

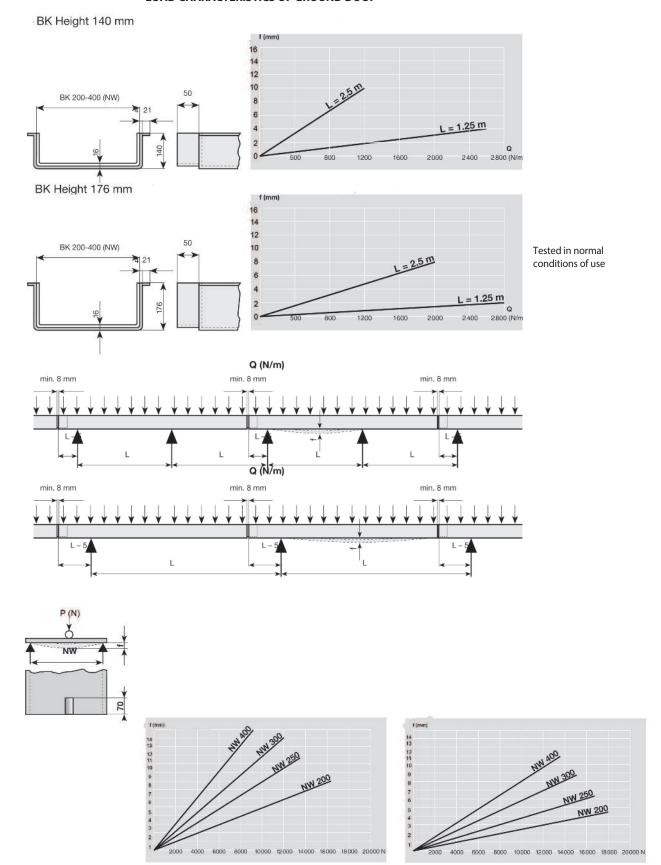


#### **LOCALISED LOADS**

To be able to compare this to a uniformly distributed load it is necessary to double the value of the localised load. Example: A 60kg local load at the centre of a ladder with 3m of support distance. Equivalent load:  $60 \times 2 = 120$ kg uniformly distributed along 3m (ie 40kg/m).

## **GRP Ground Ducts**

#### LOAD CHARACTERISTICS OF GROUND DUCT



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In pursuance of our policy of continued improvement Marshall-Tufflex reserves the right to change the design or specification of its products without notification.

EL161/15014